



PIPE TOOLS & VISES  
SINCE 1896

## Instructions

Clutch fits into Power Drives made for R12+ or 12R Dropheads.

**VOKUCLUTCH fits: REED CPDWW and 700PD power drives, RIDGID® 700 power drive, Milwaukee® 2874-22HD and 2874-20 M18 FUEL™ pipe threaders, DeWalt® DCE700X2 and DCE700X2K FLEXVOLT® 60V cordless pipe threader.**

- The purpose of the Safety Clutch is to protect the operator and prevent valve or other equipment damage by limiting the amount of operating torque that can be applied.

1. Clutch is factory preset to approximately 150 ft-lbs.
2. Insert the VOKUCLUTCH #05287 Safety Clutch into the power drive.
3. Mount the tool onto the valve stem and begin turning the valve.  
The clutch can be secured to the stem using the set screw in the clutch.
4. If the clutch slips, it has reached the torque limit.

**NOTE:** The #05287 features an adjustable torque option. For full details on the process, refer to REED Technical Bulletin #55277.

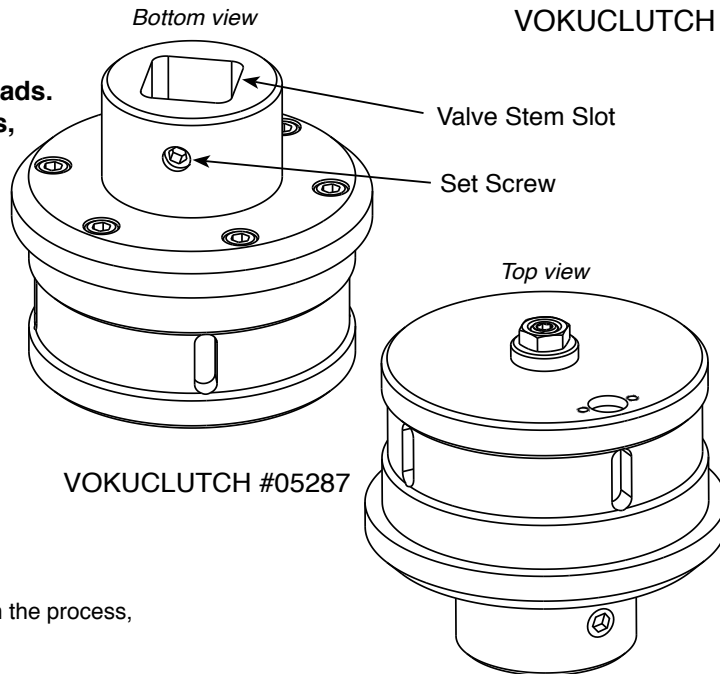
**WARNING: THIS TOOL PRODUCES A HIGH AMOUNT OF TORQUE. OPERATE SO THE DIRECTION OF ROTATION IS AWAY FROM THE OPERATOR, OPERATE THE TOOL USING BOTH HANDS, AND MAINTAIN SECURE FOOTING.**

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**QUALITY**  
&Service  
that Last a Lifetime

# Valve Operator Instructions

VOKU700PD  
VOKU700APD  
VOKUCLUTCH



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